

The client's customers requested unique ingredients in their condiments, which did not allow for extended production runs. The shifts were cut short in order to provide sufficient inventory for each customer and the changeover process created significant downtime.



SITUATION

Conduct longer production runs in order to reduce downtime.



GOAL



Food & Beverage Industry Case Study

SCENARIO #2

FOOD MANUFACTURING COMPANY
(CONDIMENTS)



ISSUES

- Custom orders created shorter production runs
- Changeover process increased downtime



SOLUTION

RINA suggested production runs for similar customer products to alleviate downtime during the changeover for another customer product.



RESULTS

Due to reduced downtime, the company's production was increased.